



Dart Aerospace Ltd.
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K6A 1K7
Canada

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SHU

RBW1805G01431-3G-11

Job Sheet 186198



Part No: RBW1805G01431-3G-11

Job Qty: 3 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW1805G01431-3G REV 0 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Small Fab-3		<i>MS</i>
110	Small Fab	3 pcs	12/12/18	12/12/18	0.00	1.22	Small Fab-4		<i>MS</i> DAS
120	QC	3 pcs	12/12/18	12/12/18	0.00	0.00	QC5		30
130	Packaging	3 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-1		<i>DARAK</i> 9:39
140	QC21-SA	3 Ea	12/12/18	12/12/18	0.00	0.00	QC21		<i>DAS</i>

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

21 DEC 18 2018
9:30

GA107

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.5010 sf (.167 ea)	90-Start up Operation	<i>5089301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	64	0

Part Specifications

Specifications could not be found.



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Plex 11/12/18 3:03 PM dart.Lussier.Patrick

Container No: S138090



Part: RBW1805G01431-3G-11

Job No: 186198

Serial No/Batch: S138090

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 12/17/18

1890
J.S.
1891

x3

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		REV	DESCRIPTION	DATE	INITIAL

ARIAL 3/16 LETTERS

RBW1805G01431-3G

ITEM	P/N	DESCRIPTION	QTY
1	RBW1805G01531-3G	MVA LIFTING TOOL	1
2	RBW1805G01631-3G	MVA INSTALLATION TOOL	1
3	RBW1805G01731-3G	MVA REMOVAL TOOL	1

ARIAL 1/8 LETTERS

BLACK BACKGROUND WITH WHITE LINES & LETTERS

4.00

6.00

.06

(-11)

PLACARD

RED BARN MACHINE	
TITLE	
TOOL KIT, MAST VIBRATION ABSORBER REM/INST	
DWG NO.	REV
RBW1805G01431-3G-11	
MAT'L PLASTIC	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED	APPROVED <i>D. Weil</i>
DIMENSIONS ARE IN INCHES	REAT
.XXX ± .005	FINISH
.XX ± .01	
X ± .1	
FRACTIONS ± 1/32	
ANGLES ± .5°	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .012R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 6/21/2013
SHEET 4 OF 4	

